FRÄNKISCHE





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DRAINAGE SYSTEMS

ELECTRICAL SYSTEMS
BUILDING TECHNOLOGY
INDUSTRIAL PRODUCTS

Innovative solutions to protect waterbodies

Protection of waterbodies - a must for anyone

Our urbanised living environments frequently heavily pollute stormwater so that the direct discharge into the groundwater or surface waterbodies would pose a severe threat to the environment. Adequate stormwater treatment is necessary, which is also increasingly required by authorities.

Pollution results e. g. from road traffic, emissions from industrial facilities or from roof surfaces. Stormwater runoff can be polluted by the following materials:

- coarse organic or inorganic particles,e. g. sand, rocks, foliage
- fine and ultra-fine particles
- particle-bound pollutants, e. g. PAHs
- dissolved pollutants, e.g. heavy metals (e. g. copper, zinc and lead)
- light liquids such as gasoline and oil



Relevant regulations put precise demands on the treatment of polluted stormwater runoff. The DWA-A 138 worksheet, for example, requires the strict consideration of soil and water protection for the infiltration of stormwater runoff. Frequently, the DWA-M 153 bulletin is used as a basis for selecting a suitable treatment system.

The approval procedure of the German Institute for Civil Engineering (DIBt) for

the infiltration of stormwater runoff from trafficked areas currently represents state-of-the-art. Strict criteria and challenging tests guarantee that waterbodies are protected. With its two-step stormwater treatment system – sedimentation and adsorption in one system – SediSubstrator XL fully meets the requirements.

SediSubstrator XL – stormwater treatment with DIBt approval

SediSubstrator XL is a stormwater treatment system for heavily polluted stormwater runoff, e. g. from trafficked areas. The system separates washed-up particles, particle-bound pollutants, dissolved heavy metals and light liquids (oil) from stormwater and reliably retains these

materials. SediSubstrator XL 600/12 and 600/12+12 have been tested according to strict DIBt requirements. This facilitates official approval procedures regarding stormwater infiltration systems and, depending on the country, also discharge into surface waterbodies.





General building authority approval: DIBt – Z-84.2-11

SediSubstrator XL – substitutes the root zone

Infiltration into the root zone is the natural form of stormwater treatment featuring a high treatment performance.

Above-ground systems, such as underdrained swale systems, treat water according to this principle. However, this

requires lots of space, usually 10% to 15% of the area to be drained – in urbanised areas frequently a significant problem.

SediSubstrator XL serves as a technical substitute of the root zone – but with relevant advantages:

- no space requirement
- DIBt-tested and always controllable treatment performance
- defined, professional elimination of pollutants

Highly efficient: the two-step principle



(A)(B) Sedimentation

- retention of coarse particles in the start shaft (e. g. rocks, sand)
- retention of fine and ultra-fine particles in the sedimentation pipe
- prevention of remobilisation of the sediment thanks to the patented flow separator
- large mud chamber for long operating intervals
- easy cleaning using common sewer cleaning technology

© Adsorption of dissolved pollutants (substrate cartridge)

- retention of dissolved pollutants (e. g. heavy metals)
- retention of light liquids / oil
- high binding capacity of the SediSorp substrate
- easy substrate change without requiring access to the shaft

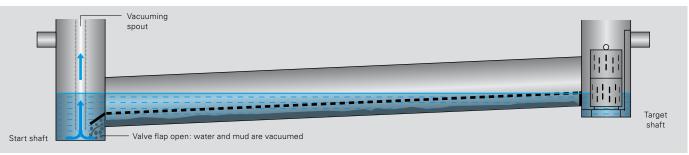
Easy maintenance

Sedimentation unit

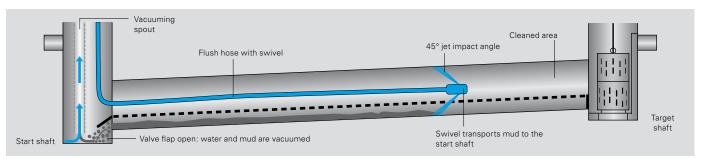
The system is maintained using common sewer cleaning methods. It keeps a constant water level which ensures that the

sediment remains muddy. The contents of the system are vacuumed from the start shaft. The valve flap opens and

releases the sediment to the lowest point. The system is then cleaned and can be operated again.



Depletion with vacuuming spout



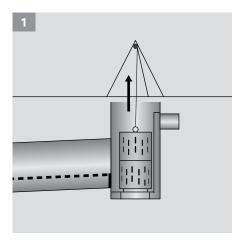
Cleaning with vacuuming spout and flush hose

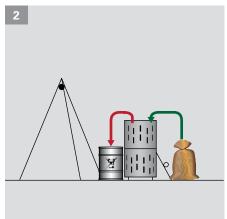
Easy maintenance

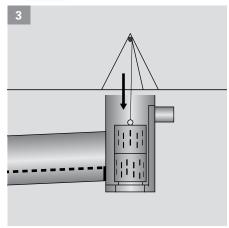
Substrate cartridge

- 1. Remove cartridge elements from shaft for maintenance.
- 2. Exchange filter substrate (SediSorp) on site.
- 3. Return refilled substrate cartridge done!









NB:

Maintenance and inspection must be performed by qualified personnel only. Please find detailed descriptions and images in the SediSubstrator XL maintenance manual: www.fraenkische.com



Fields of application

High amounts of pollutants can be expected in trafficked areas where vehicles frequently start, brake or manoeuvre. These include:

- intersections
- highly frequented access roads
- highly frequented parking lots
- commercial and industrial premises with lorry traffic

SediSubstrator XL is the best-suited system to treat stormwater runoff in these cases.

Recommended pass-through value according to DWA-M 153 bulletin for DIBt-approved systems

0.15 (D11)

Benefits for the operator

- facilitated approval according to water regulation thanks to DIBt approval
- long operating intervals thanks to large mud chamber and high cartridge capacity
- reliable two-step principle no risk of blockage of the adsorption cartridge
- easy cleaning from "above" using common sewer cleaning technology no access required!
- inexpensive maintenance thanks to substrate change no cartridge replacement required!

Benefits for planning and installation

- recommended pass-through value according to DWA-M 153 bulletin for DIBt-approved systems: 0.15 (analogous systems D11, tab. A.4b)
- for connected areas up to 3,000 m²
- space-saving installation in the sewer network also under trafficked areas
- easy installation pre-fabricated complete system with ready-to-connect shafts

Fields of application

Planning

SediSubstrator XL can be perfectly tailored to the specific project requirements. The installation size is simply selected according to the area to be

treated. The 600/12+12 system can be used for two separately connected

SediSubstrator XL system overview							
Туре	Connected area (m²)	Sedimentation path		Number of cartridge	Design discharge according to DIBt		
	\ <i>/</i>	DN	Length (m)	elements	test principles [l/s]		
600/12*	1,500	600	12	2	15.0		
600/18	2,250	600	18	3	22.5		
600/24	3,000	600	24	4	30.0		
600/12+12*	1,500+1,500	600	12+12	4	15.0+15.0		

^{*} System with DIBt approval

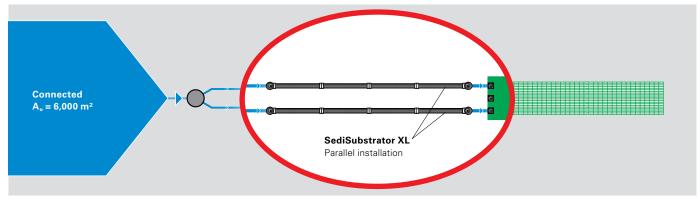
According to the DIBt test principles, a load case for rain of 100 I/(s*ha) is hydraulically tested. The network-hydraulical relationships must be analysed for each specific project. The DIBt test principles do not demand including

an emergency overflow in the system. A project-specific installation outside of the system, e. g. in separate receiving waters, must be agreed with the approving authority, if necessary.

Installation examples

SediSubstrator® XL 600/24





Treatment of run off from a commercial property with heavy lorry traffic prior to discharge into a detention/infiltration unit according to DWA-M 153. Connected area $A_u = 6,000 \text{ m}^2$

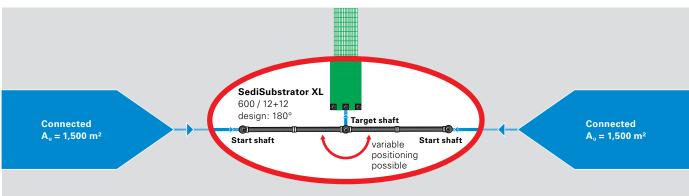
Installation examples

SediSubstrator XL 600/12+12

Two sedimentation paths are connected to a target shaft with substrate cartridge. 1,500 m² can be connected to each start

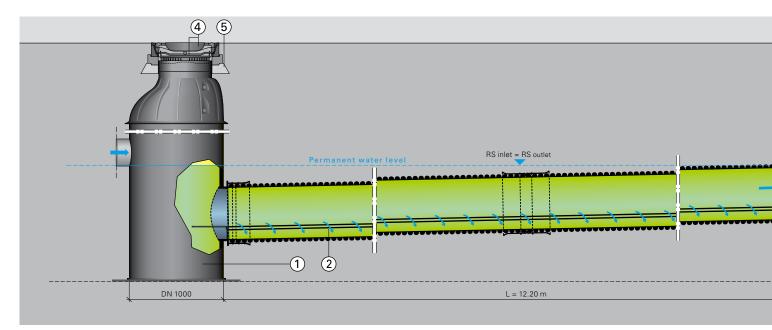
shaft. The angle between the two sedimentation paths can be freely selected between 90° and 180°.





SediSubstrator XL as pre-treatment upstream of infiltration systems at a heavily trafficked lorry rest area. Connected area $A_{\rm u}=2\times 1,500~{\rm m}^2$

SediSubstrator XL 600/12 cross-section



System example in connection with Rigofill inspect detention/infiltration system

SediSubstrator XL at a glance

Stormwater treatment system, consisting of:

- start shaft DN 1000 with inlet, maintenance console, mud collector, cone with BARD ring (shaft cover to be ordered separately)
- sedimentation path DN 600 with patented flow separator including couplings, sealing rings and lubricant
- target shaft DN 1000 with outlet DN 300, cartridge elements, cone and BARD ring (shaft cover to be ordered separately)

Application:

Treatment of highly polluted stormwater runoff when large areas are connected with subsequent infiltration.

NB

Select project-specific details according to the plan:

- invert height inlet, outlet
- shaft heights

Use SediSubstrator XL order form! www.fraenkische.com

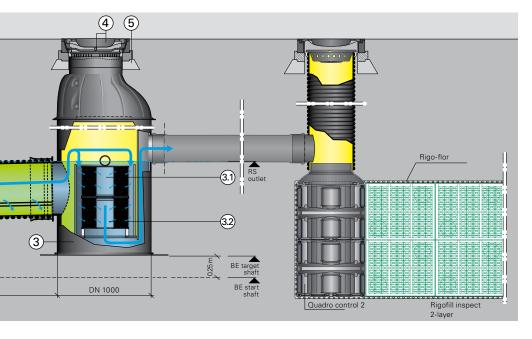


Substrate cartridge

Product	Technical data	Cat. no.
SediSubstrator XL 600/12*	Sedimentation path DN 600, length: 12 m; two cartridge elements	515.98.692
SediSubstrator XL 600/18	Sedimentation path DN 600, length: 18 m; three cartridge elements	515.98.693
SediSubstrator XL 600/24	Sedimentation path DN 600, length: 24 m; four cartridge elements	515.98.694
SediSubstrator XL 600/12+12*	Sedimentation path DN 600, length: 2x12 m, four cartridge elements	515.98.690

^{*} System with DIBt approval



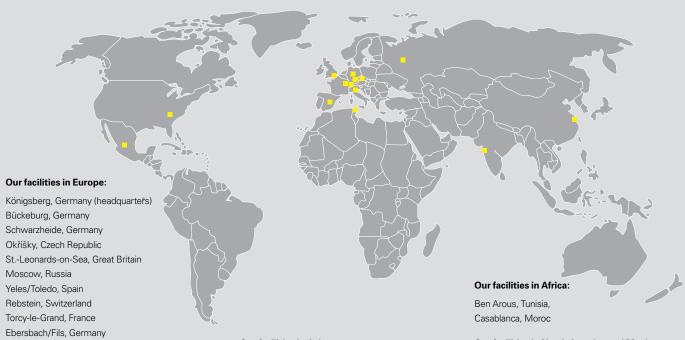


Caption

- (1) Start shaft DN 1000 with inlet, maintenance console and mud collector
- 2 Sedimentation path DN 600 with flow separator
- Target shaft DN 1000 with cartridge elements
- (3.1) Cover element
- 3.2 Base element
- 4 Shaft cover CW 610 with ventilation openings and dirt trap according to DIN 1221 (on site)
- (5) BARD ring (concrete support ring)

Rooted in Königsberg -

globally successful!



FRÄNKISCHE is an innovative, growthoriented, medium-sized family-owned enterprise and industry leader in the design, manufacturing and marketing of pipes, shafts and system components made of plastic and metal, and supplies solutions for construction, civil engineering, the automotive industry and industrial applications.

Hermsdorf, Germany Mönchaltdorf, Switzerland

Milan, Italy

We currently employ about 2,500

Our facilities in Asia:

Anting/Shanghai, China Pune, India

people worldwide. Both our many years of experience and expertise in plastics processing, our consulting services and the large array of products are highly valued by our customers.

FRÄNKISCHE is a third generation family-owned business that was established in 1906 and is now run by Otto Kirchner. Today, we are globally represented with production facilities and

Our facilities in North America and Mexico:

Anderson, USA Guanajuato, Mexico

sales offices. The proximity to our customers enables us to develop products and solutions that are perfectly tailored to our customers' needs. Our action and business philosophy focus on our customers and their needs and requirements for our products.

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